

Cleco®

Parts Manual

SP12-1125

2024-04 REV. D

CellClutch™

Cell Clutch Series

Battery Clutch Assembly Tool



For additional product information visit our website at <http://www.ClecoTools.com>

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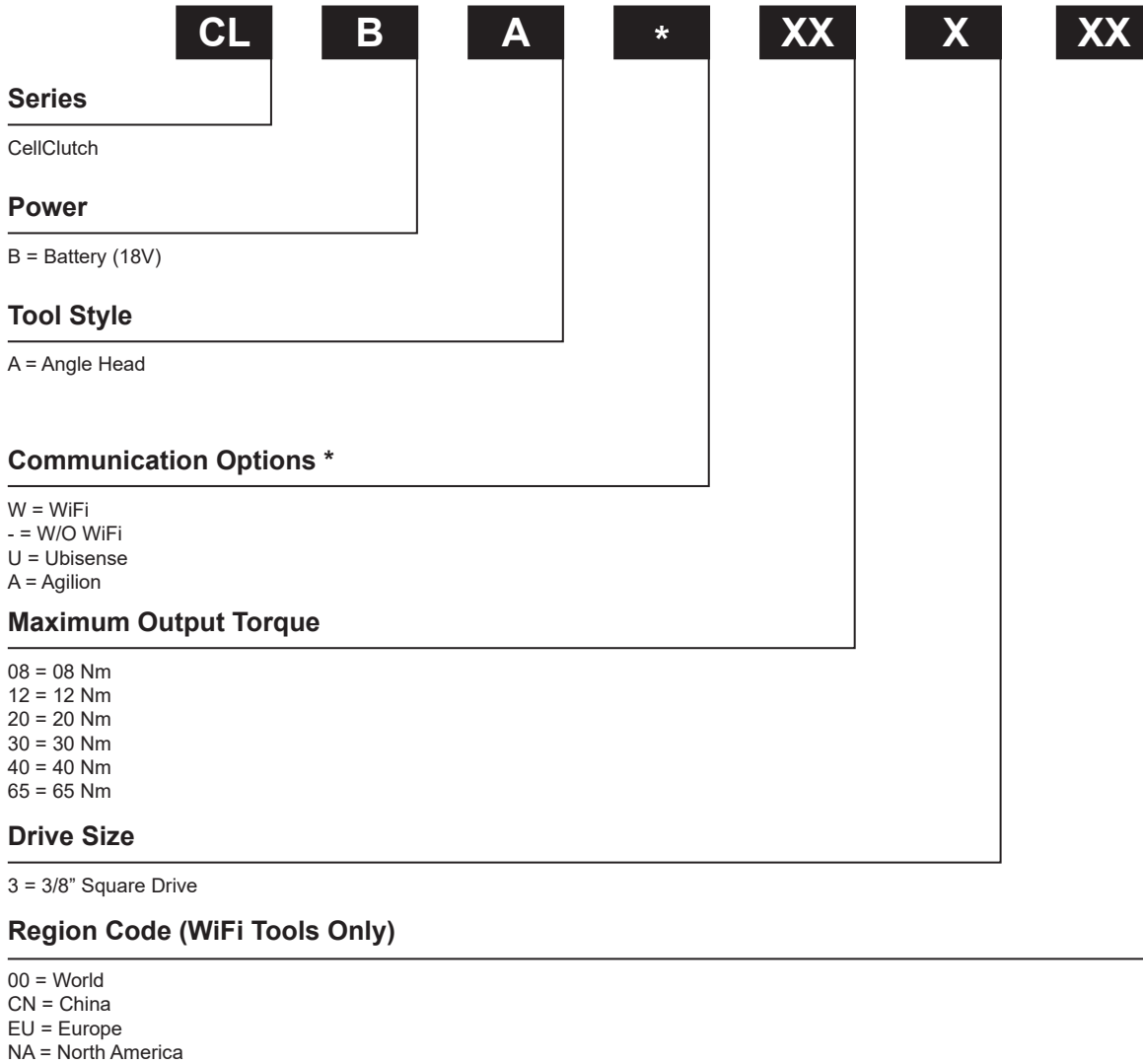
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France

Further Document for Safety Instructions

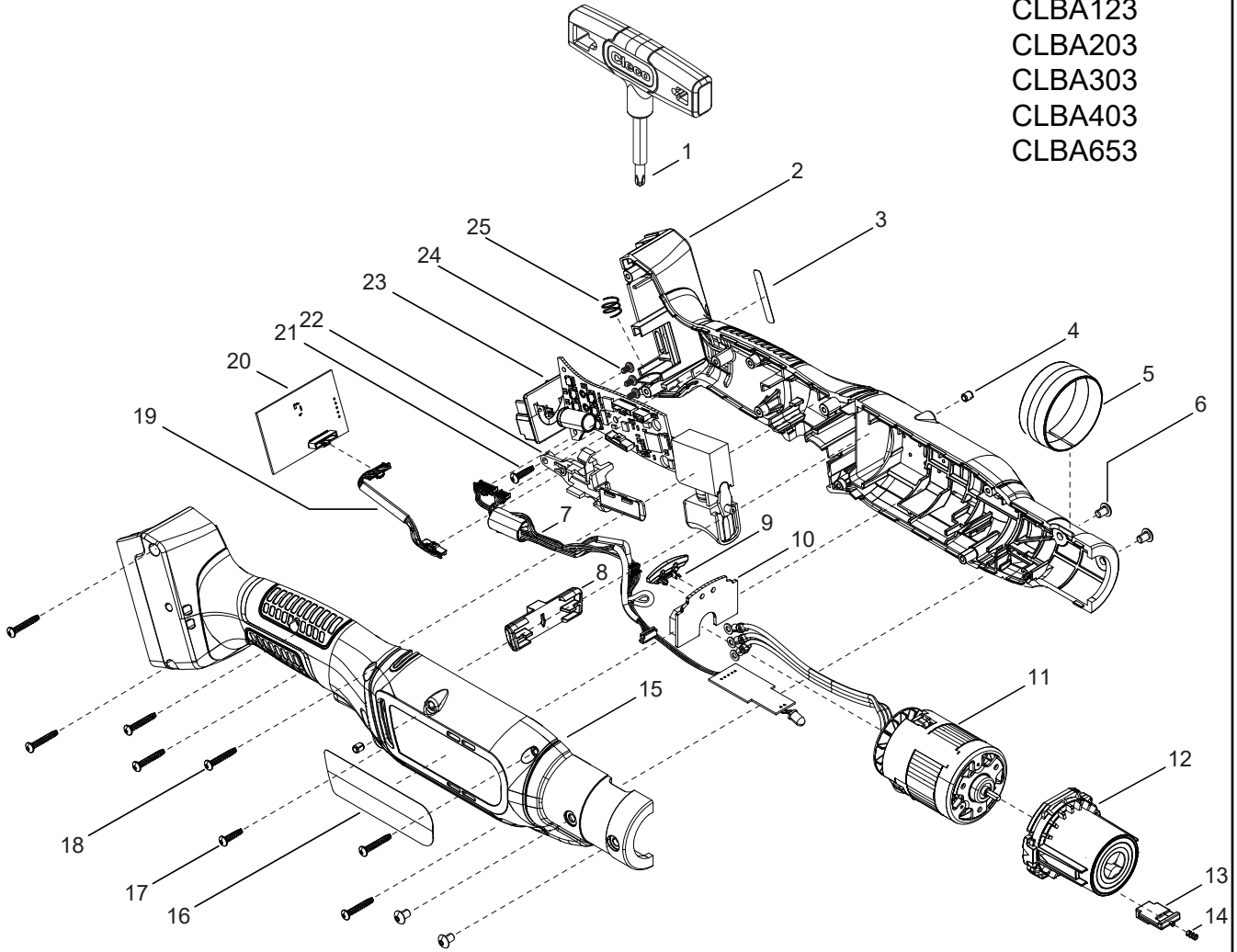
No.	Document type
P2547BA	Instruction Manual Series Cell Clutch






Nomenclature for Right Angle Head Tool



01

MODELS
CLBA083
CLBA123
CLBA203
CLBA303
CLBA403
CLBA653



-  # 6 1.5Nm
-  # 17 1.5Nm
-  # 18 1.5Nm
-  # 21 1.5Nm
-  # 24 1.5Nm

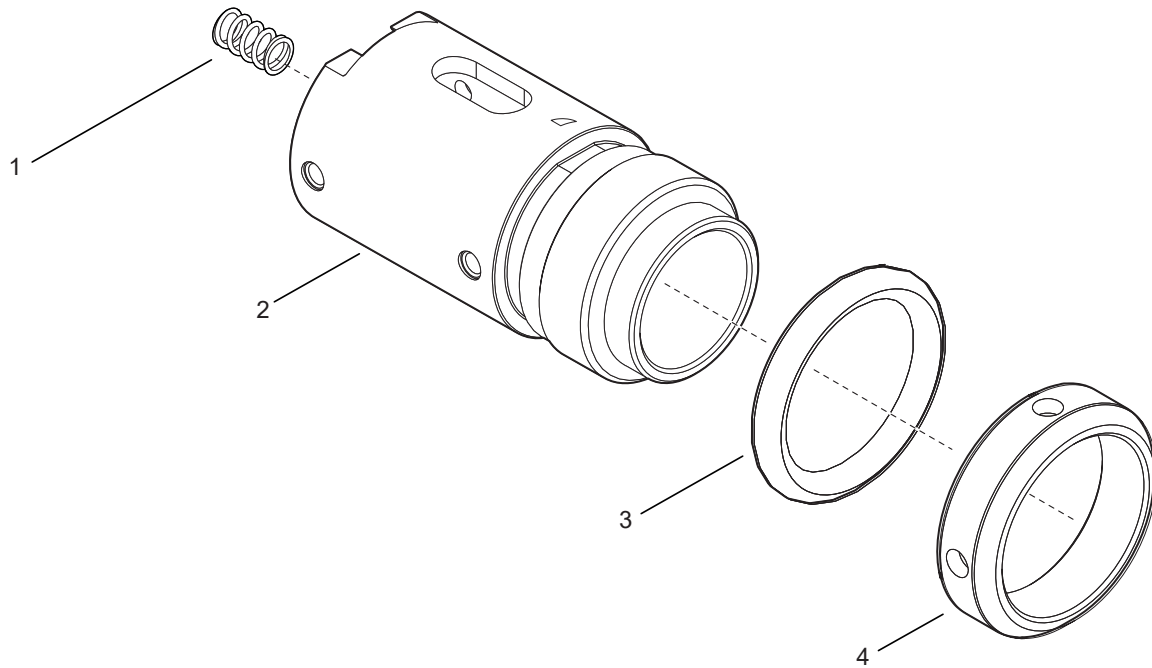
REF	NUMBER	#	EN
			DESCRIPTION
1	T50-1001619	1	Screwdriver
2	T50-1102524	1	Left Hand Right Angle Handle Housing
3	T50-1102532	1	Connect Sticker (WiFi and Bluetooth Only)
4	931791	2	Dowel Pin
5	T50-1001499	1	Ring Cover
6	T50-1000327-2	4	Screws
7	T50-3102182	1	Right Angle Main Harness
8	T50-1000935	1	Slide
9	T50-1000932	1	Status Light Lens
10	T50-1000780	1	Light Ring, PCBA
11	T50-3102211-2	1	Motor
12	See Table 2	1	Gear Case Assembly
13	T50-3102204	1	Right Angle Hall Slide Assembly
14	9D6481	1	Spring
15	T50-1102525	1	Right Hand Right Angle Handle Housing
16	See Table 1	1	Label
17	T50-1000933	1	Screws
18	T50-1000744	7	Screws
19	T50-1001011	1	USB/WiFi Cable
20	See Table 1	1	USB PCBA
21	T50-1000933	1	Screw
22	T50-1102046	1	Wire Routing Mount
23	T50-3102202	1	Electronic Module Assembly
24	T50-1102175	3	Screw
25	208809PT	1	Spring

= Quantity

TABLE 1			REGION CODES				
REF	DESCRIPTION	#	NON-WiFi	00	CN	EU	NA
16	Label	1	T50-1102317	T50-1001179	T50-1001179	T50-1001179	T50-1001179
20	USB/WiFi PCBA	1	T50-1000919	T50-1102247-2	T50-1102247-2	T50-1102247-3	T50-1102247-2

02

MODELS
CLBA083
CLBA123

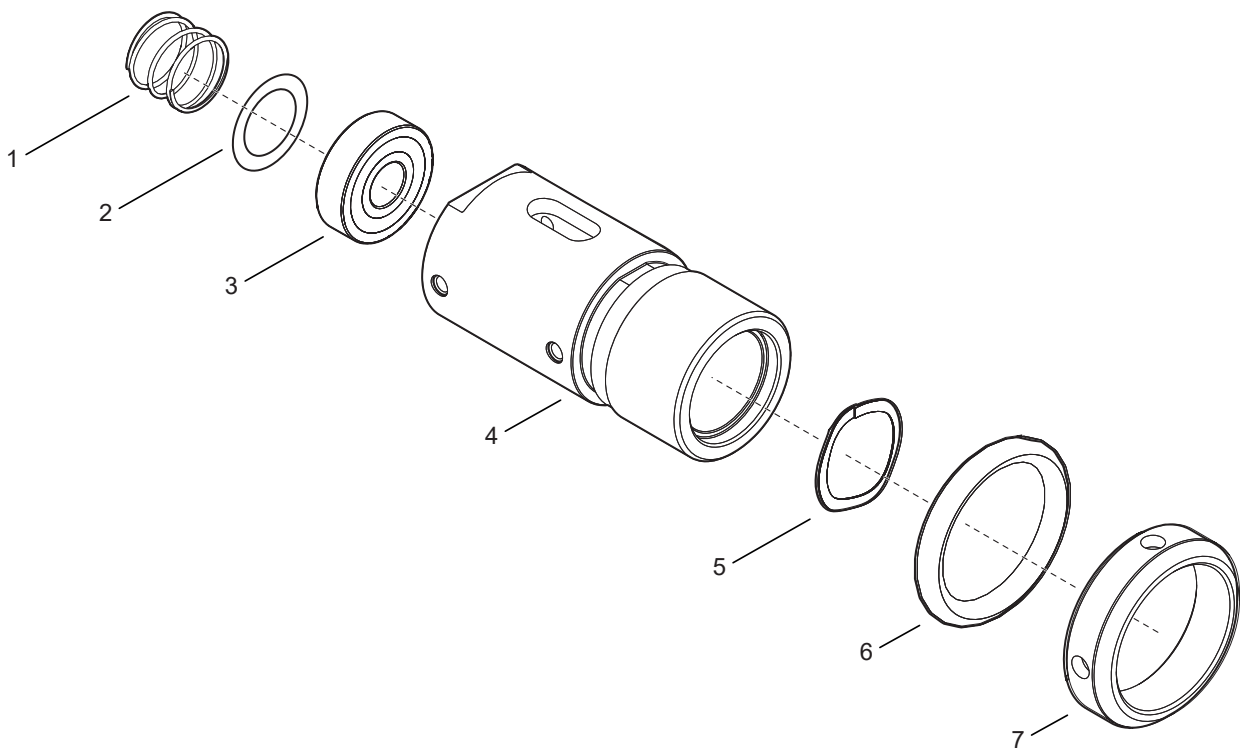


REF	NUMBER	#	EN
			DESCRIPTION
1	T50-1001389	1	Spring
2	T50-1001344	1	Housing
3	T50-1000938-1	1	Torque ID Ring, Black
4	T50-1000873	1	Jam Nut

= Quantity

03

MODELS
CLBA203
CLBA303
CLBA403
CLBA653

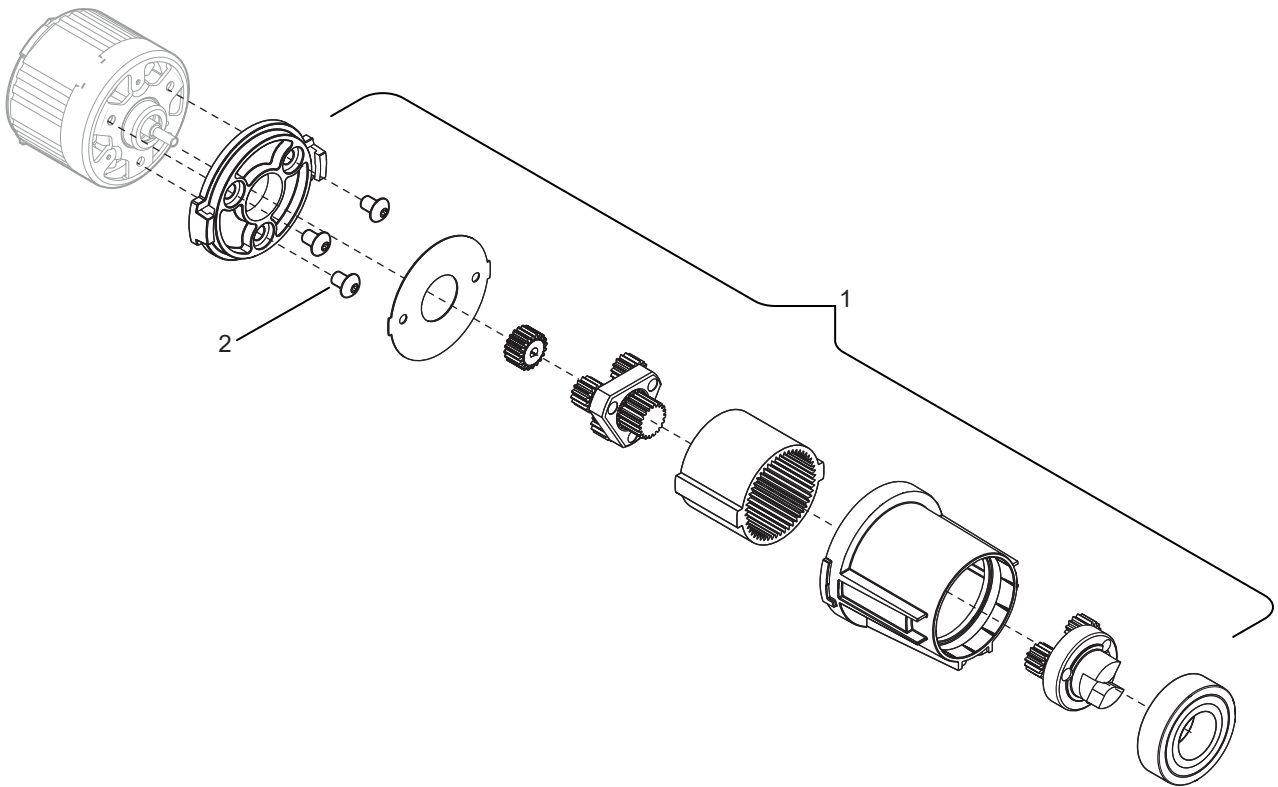


REF	NUMBER	#	EN
			DESCRIPTION
1	T50-1102522	1	Spring
2	S41000401	1	Washer
3	629353	1	Bearing
4	T50-1000878	1	Housing
5	T50-1000879	1	Washer
6	T50-1000938-1	1	Torque ID Ring, Black
7	T50-1000873	1	Jam Nut

= Quantity

04

MODELS
CLBA083
CLBA123
CLBA203
CLBA303
CLBA403
CLBA653

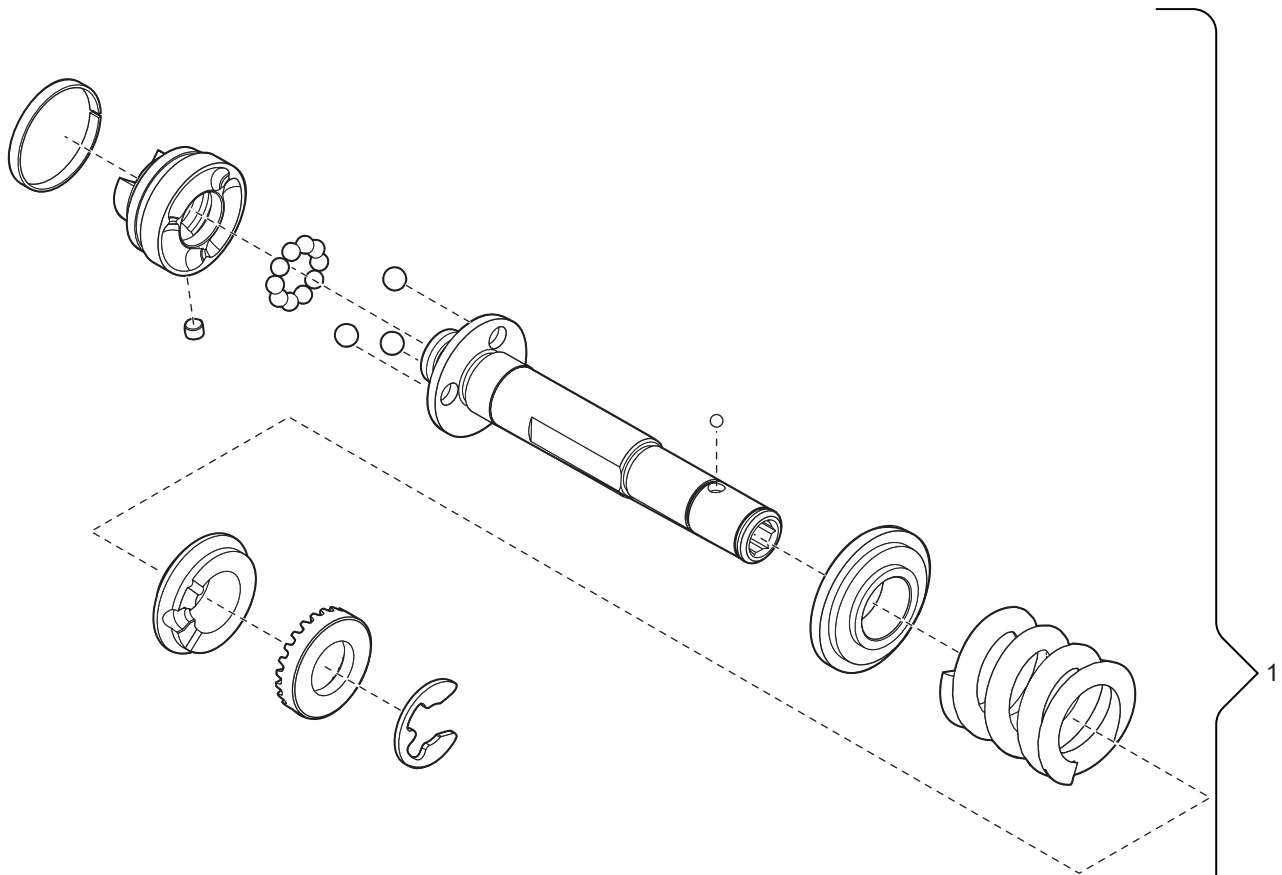
 # 2 1.5Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	See Table 2	1	Gear Assembly
2	T50-1000327-2	3	Screw

= Quantity

TABLE 2								
REF	DESCRIPTION	#	CLBA*083	CLBA*123	CLBA*203	CLBA*303	CLBA*403	CLBA*653
1	Gear Assembly	1	T50-3102192	T50-3102193	T50-3102194	T50-3102195	T50-3102192	T50-3102192

= Quantity

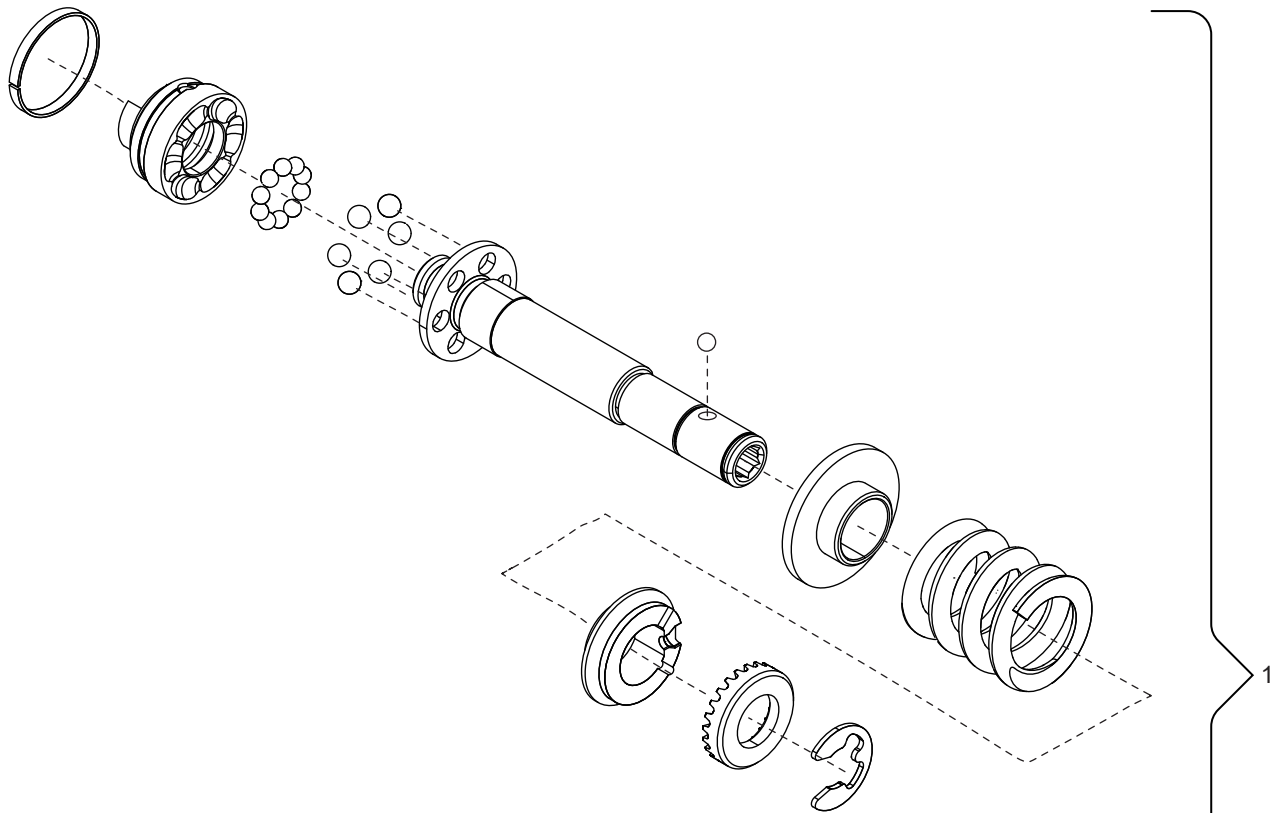
05MODELS
CLBA083
CLBA203
CLBA303
CLBA403
CLBA653

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3102199	1	Clutch Assembly

= Quantity

06

MODELS
CLBA123

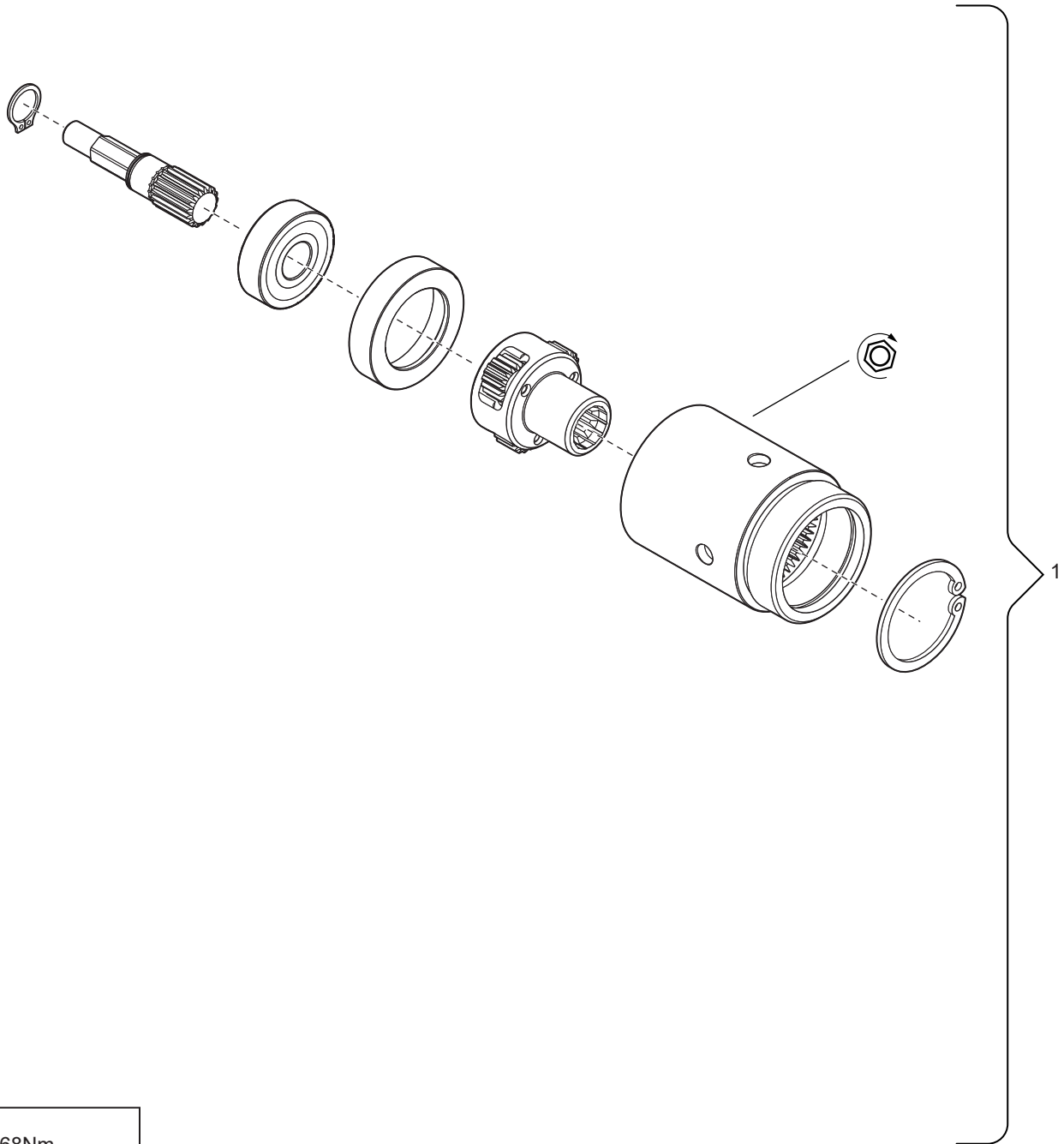


REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3102200	1	Clutch Assembly

= Quantity

07

MODELS
CLBA203
CLBA303
CLBA403



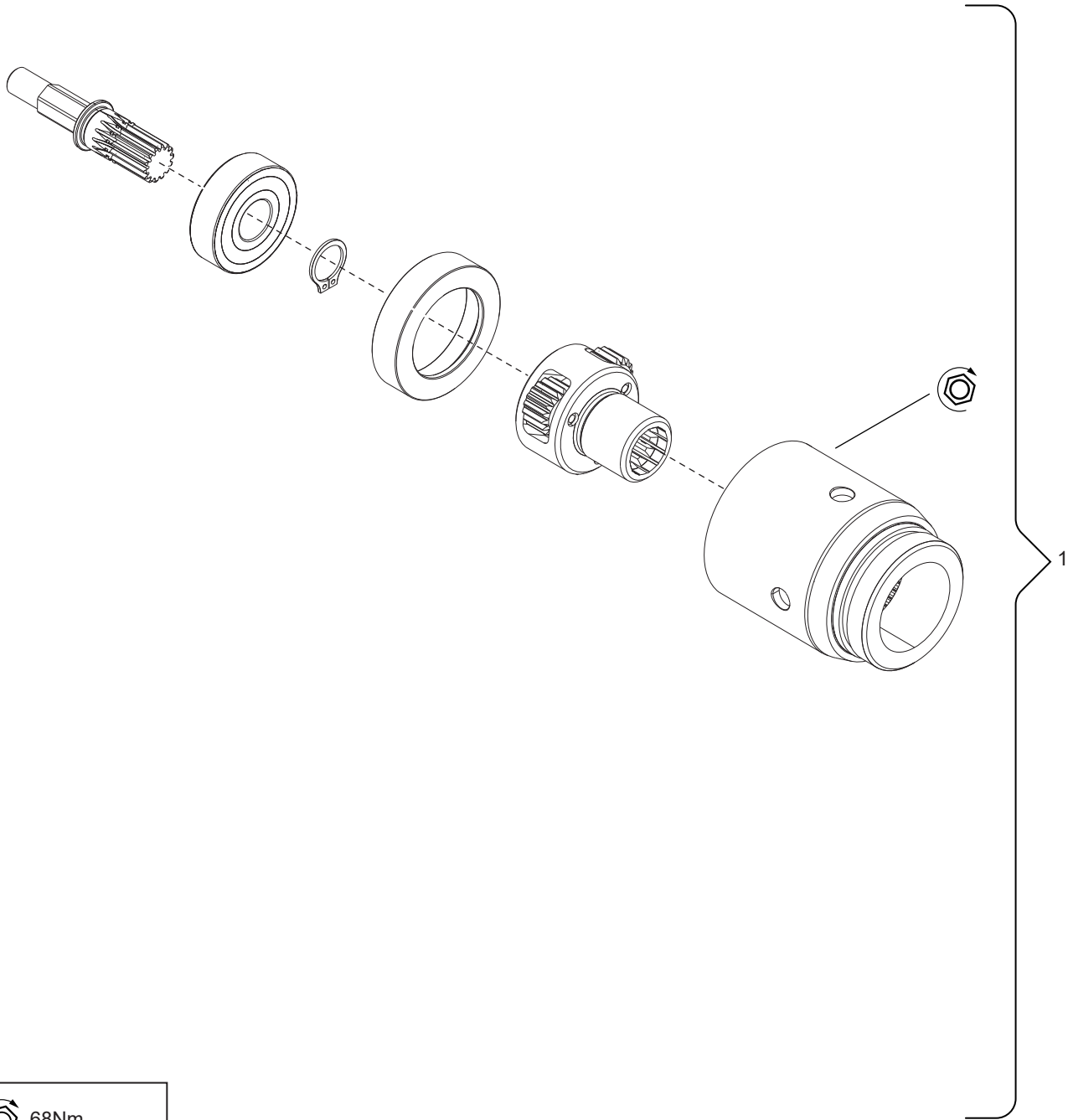
 68Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3000410	1	Gear Assembly

= Quantity

08

MODELS
CLBA653



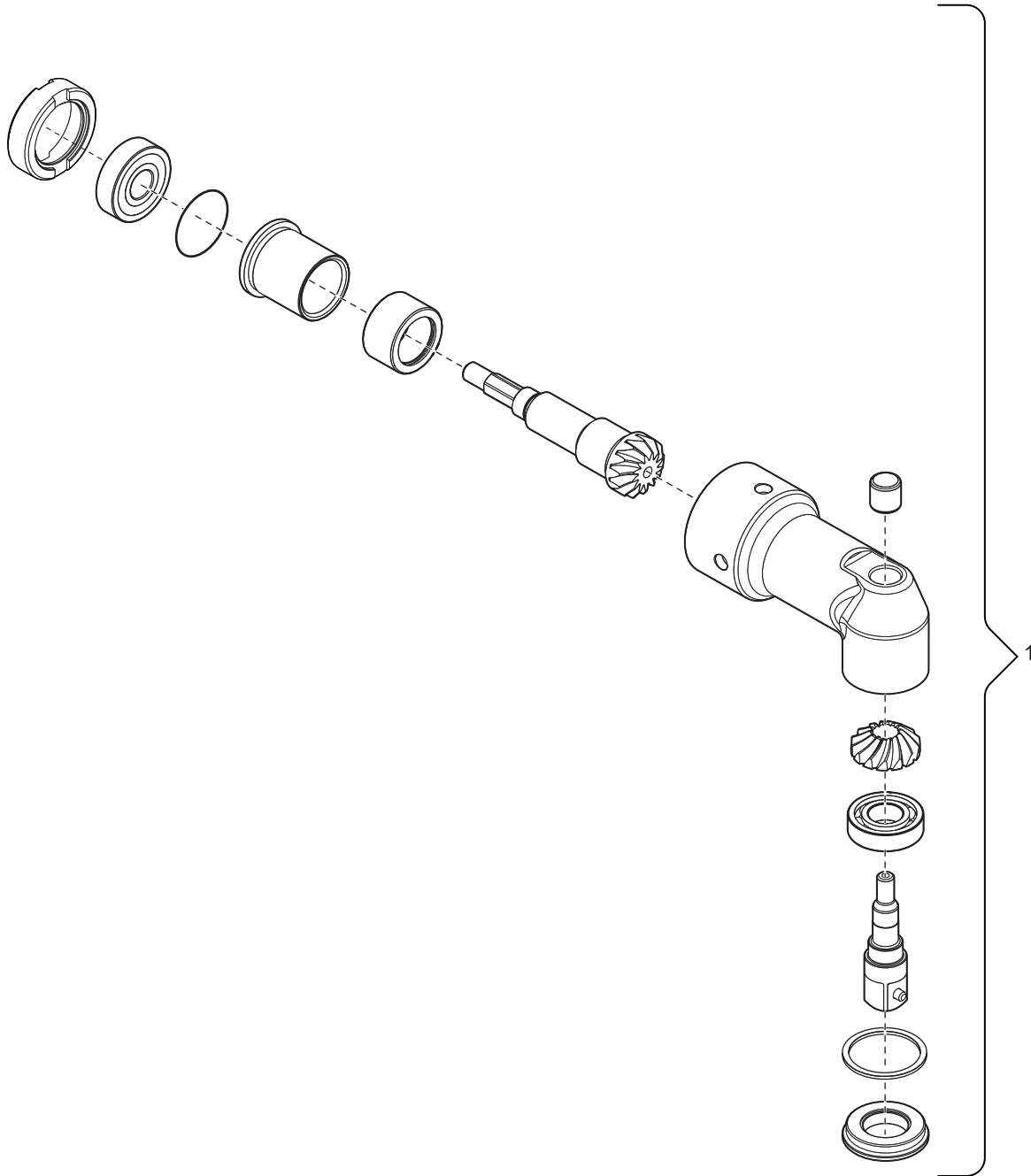
 68Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3102091	1	Gear Assembly

= Quantity

09

MODELS
CLBA083
CLBA123

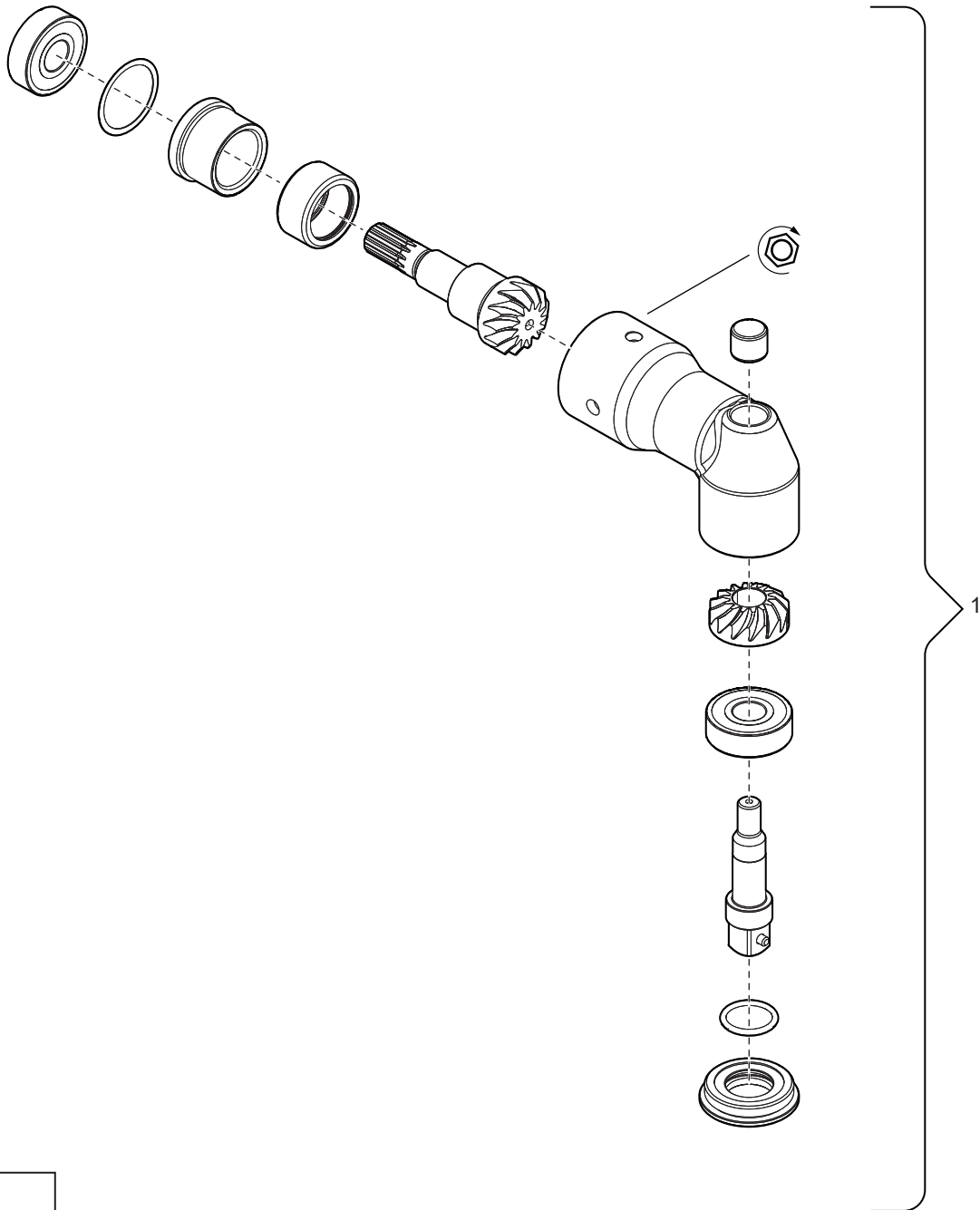


REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3000709	1	Right Angle Assembly

= Quantity

10

MODELS
CLBA203
CLBA303



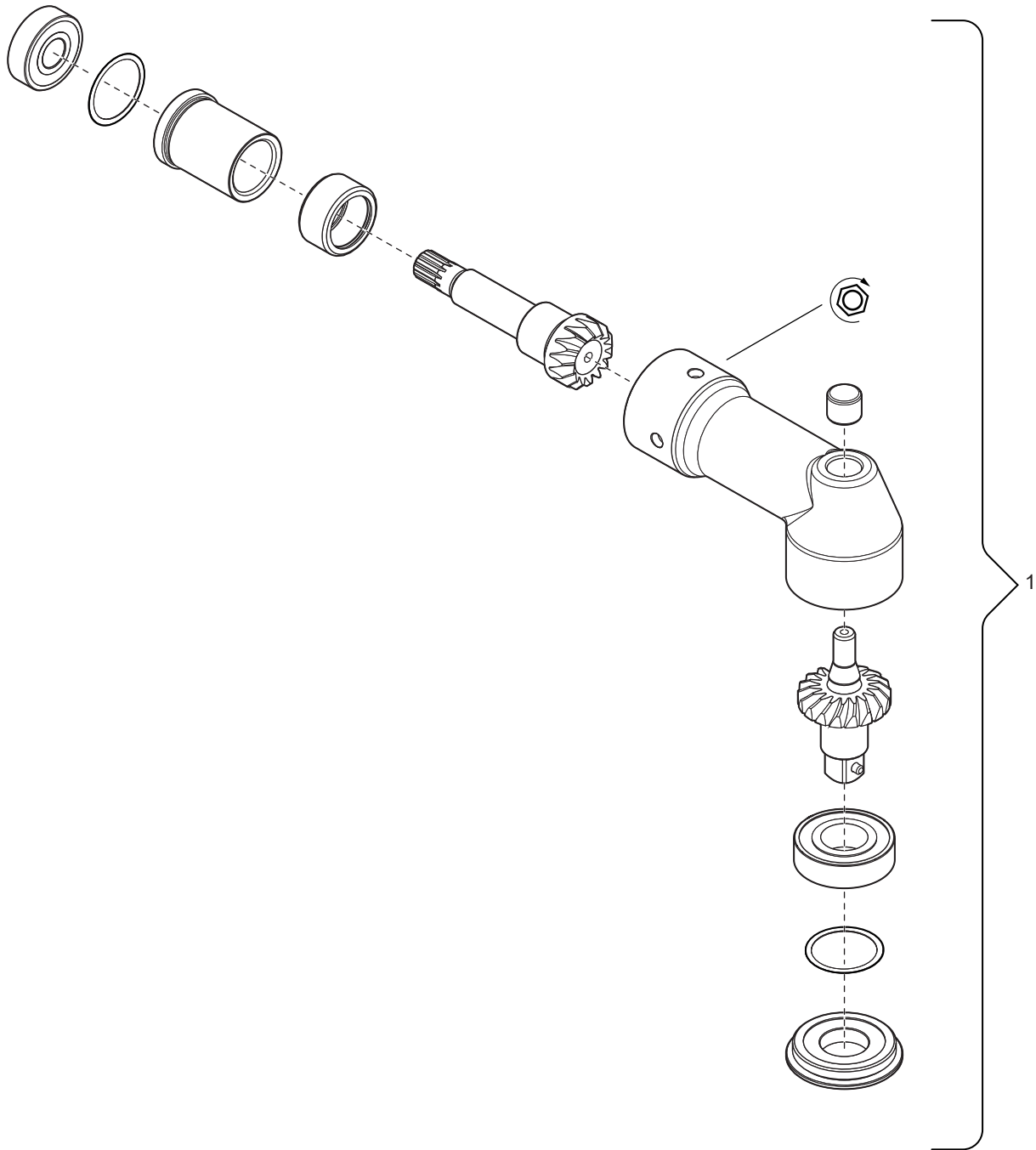
 68Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3000710	1	Right Angle Assembly

= Quantity

11

MODELS
CLBA403



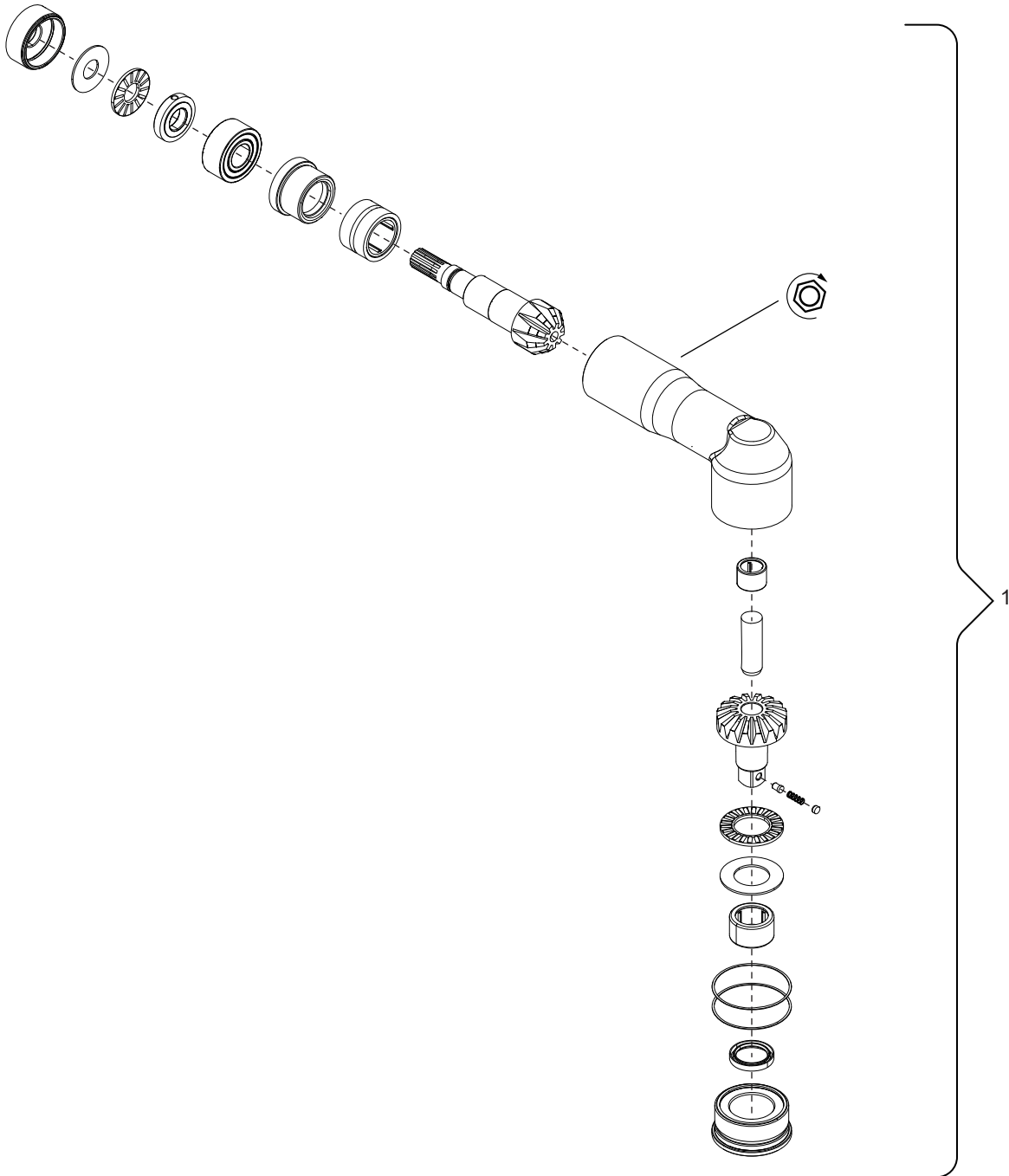
 68Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3000711	1	Right Angle Assembly

= Quantity

12

MODELS
CLBA653



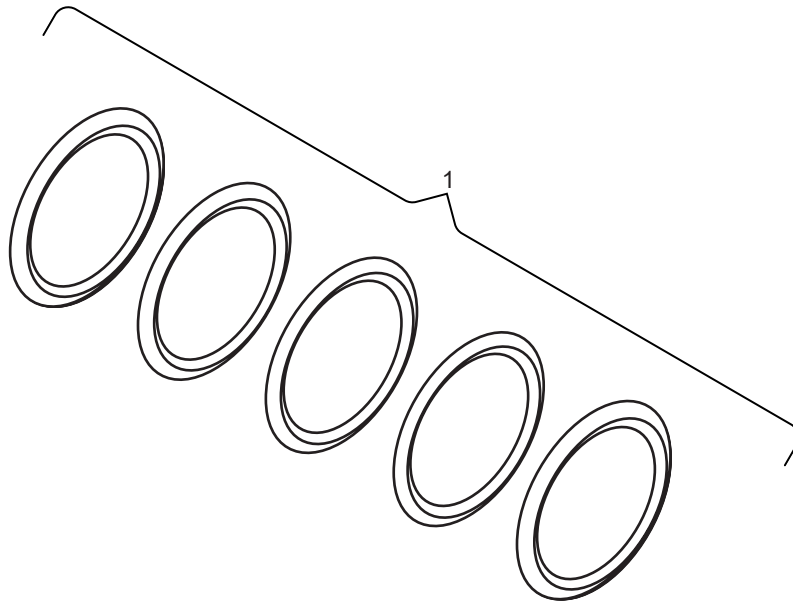
 68 Nm

REF	NUMBER	#	EN
			DESCRIPTION
1	T50-3102090	1	Right Angle Assembly

= Quantity

13

CELLCLUTCH
RIGHT ANGLE
ACCESSORIES



CELLCLUTCH RIGHT ANGLE TORQUE ID KIT - T50-3000705-X								
REF	DESCRIPTION	#	BLACK	RED	BLUE	YELLOW	GREEN	GRAY
1	Torque ID Kit	5	T50-3000705- 1	T50-3000705- 2	T50-3000705- 3	T50-3000705- 4	T50-3000705- 5	T50-3000705- 6

= Quantity

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